

Work Order ID 136950-2

October 26, 2015 1:36:46 PM

136950

Page 1

Item ID: 647.7501

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Lower Cutter Assembly

Start Date: 9/21/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/25/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

647.7500

A

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

120

Small Fab

Small Fab

Memo

0.00

Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

A/R RTV LOCTITE 598: 133436

exp. date: 02/17

130

130

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

OCT 27 2015

DEC 17 2015

DAS
9
9-89

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Item ID: 647.7501

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Lower Cutter Assembly

Start Date: 9/21/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/25/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

Identify as per dwg & Stock Location SC K 001 0.00

140

Packaging

Memo

0.00

Packaging

***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND
REV***

1 148
9-36

DEC 17 2015

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

N/A DONE ON
T-1221 W/O
16-2-2

Adjusted IN B: 136950
W/O WAS COSTED

Picklist Print

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Page 1

Work Order ID: 136950

136950

Parent Item: 647.7501

647 7501

Parent Item Name: Lower Cutter Assembly

Start Date: 9/21/2015

Required Date: 9/25/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.7813 *647 7813* Center Plate, Lower		Manufactured	No				Each	5.0000		1 2			QAS 27 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					CCK114			5					
					113877			1					
					119679			4					
647.7810 *647 7810* Bracket A		Manufactured	No				Each	6.0000		1 2			QAS 27 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					cck015a			6					
					136965			6					
647.7811 *647 7811* Bracket B		Manufactured	No				Each	6.0000		1 2			QAS 27 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					cck015a			6					
					136966			6					
646.3015 *646 3015* Blade		Manufactured	No				Each	9.0000		2 4			QAS 27 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					steck			9					
					136216			9					

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Work Order ID: 136950

136950

Parent Item: 647.7501

647 7501

Parent Item Name: Lower Cutter Assembly

Start Date: 9/21/2015

Required Date: 9/25/2015

Start Qty: 1.00

Required Qty: 1.00

647.7601

Manufactured No

Each 4.0000

647 7601

Lower Deflector Assembly

**

QAS

27

9-89

Location

Loc Qty

Loc Code

cck065

4

137078

4

Each

1.0000

1 2

QAS

27

9-89

647.7815

Purchased No

647 7815

Fwd Bracket

**

B 138151

(1)

Location

Loc Qty

Loc Code

CCK114

1

113878

1

Each

1.0000

1 2

**

QAS

27

9-89

Location

Loc Qty

Loc Code

CCK114

1

113879

1

Each

0.0000

1 2

**

B 138240

647.7816

Manufactured No

647 7816

Aft Bracket

647.7817

Manufactured No

647 7817

Aft Bracket

**

B 138364

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Parent Item: 647.7501

647 7501

Parent Item Name: Lower Cutter Assembly

Start Date: 9/21/2015

Required Date: 9/25/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149FN832P

Purchased

No

Each

2,232.000

26

52

NAS1149FN832P

Washer

**

Location

Loc Qty

Loc Code

GA

346

125268

346

ST260a

500

M133316

500

ST267

465

125268

100

M133284

365

st268

921

M130388

921

26 + 26

MS21042-3

MS21042L3

Purchased

No

Each

329.0000

3

6

MS21042-3

Nut / use MS21042L3

**

Location

Loc Qty

Loc Code

ST305

329

M128770

10

M129541

15

M129682

281

M130388

23

3 + 3

MS21042-08

MS21042L08

Purchased

No

Each

33.0000

13

26

MS21042-08

USE MS21042L08

**

Location

Loc Qty

Loc Code

ST304

25

122815

25

ST306

8

m130388

8

M132930

13 + 13

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136950

Parent Item: 647.7501

647 7501

Parent Item Name: Lower Cutter Assembly

Start Date: 9/21/2015

Required Date: 9/25/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each

1,672.000

6 12

NAS1149F0332P

Washer

**

BAS

27

9-89

Location

Loc Qty

Loc Code

GA

162

122063

162

ST260a

1393

m128401

6

m131026

80

m131697

50

m133134

600

m133284

500

m133316

157

st268

117

123900

7

m130388

86

m133077

24

Each

486.0000

7 14

**

BAS

27

9-89

MS27039-08-19

Purchased

No

MS27039-08-19

Screw

Location

Loc Qty

Loc Code

eck007a

100

m133077

100

GA

186

m132930

186

ST273A

171

m131317

171

ST281

29

m131264

29

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Work Order ID: 136950

136950

Parent Item: 647.7501

647 7501

Parent Item Name: Lower Cutter Assembly

Start Date: 9/21/2015

Required Date: 9/25/2015

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-19

Purchased

No

Each

226.0000

3 6

MS27039-1-19

**

Screw

AS

27

9-89

Location

Loc Qty

Loc Code

cek007a

200

m133134

200

GA

20

m124326

20

ST285

6

m127904

6

Each

397.0000

3+3

6 12

**

AS

27

9-89

Location

Loc Qty

Loc Code

GA

291

124326

291

ST281

106

125654

106

OCT 27 2015

6+6

MS27039-08-24

Purchased

No

MS27039-08-24

Screw (MS27039-0824)

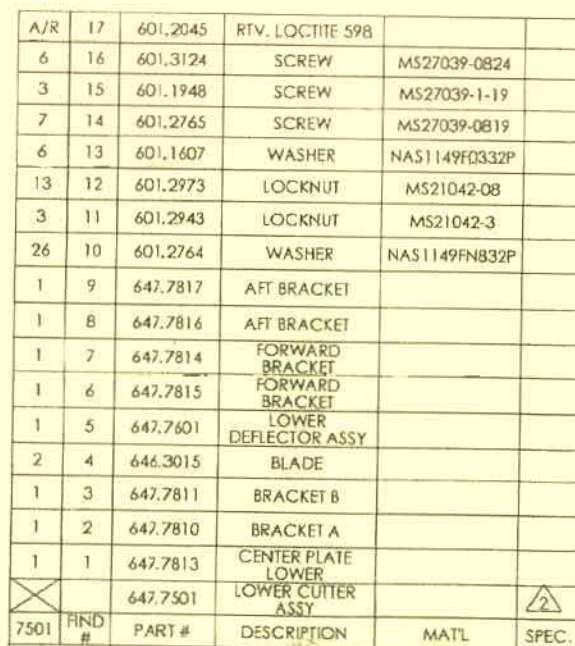
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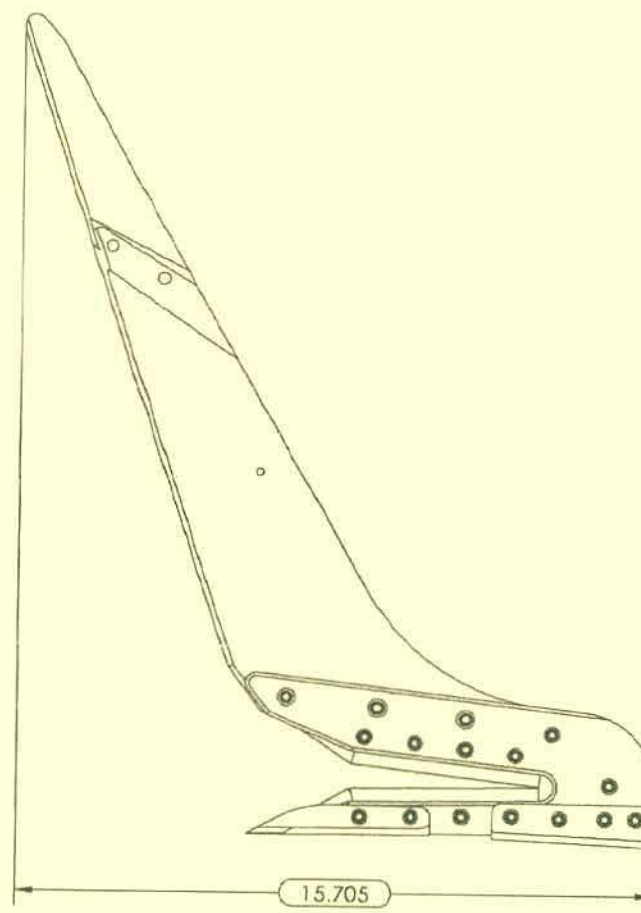
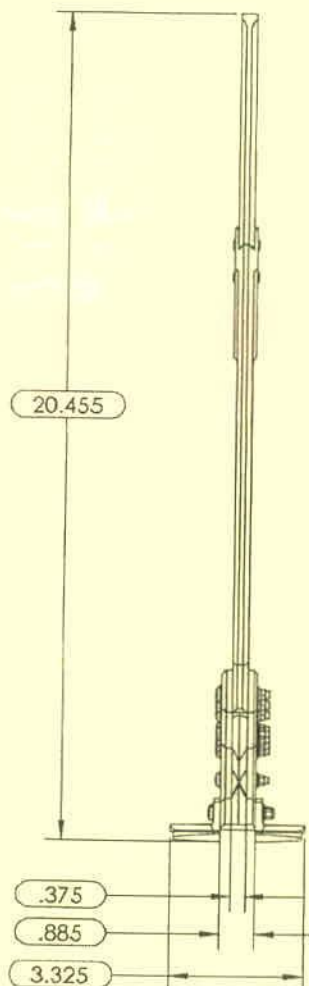
NOTES:

- | REVISIONS | | | |
|-----------|--------------------------------|----------|----------|
| REV | DESCRIPTION | DATE | APPROVED |
| | LAST PROTOTYPE REVISION: FIG 2 | | N/C |
| H/C | WEEK 1 RELEASE | 12-21-01 | P. BRUNO |
| A | INCORPORATED ICH 12/24/01 | 02-16-02 | P. BRUNO |



QTY	PARTS LIST	
NEXT ASSY (S)	APICAL INDUSTRIES	
647.7300	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92036-3512 (760)724-5300	
	LOWER CUTTER ASSY	
	SIZE	QTY
	8 0742A	647.7500
	SCALE: INCHES	1 SHEET 3 OF 2

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ORIGINAL DATE REV-D-1-75 11-24-01		APICAL INDUSTRIES	
DRAWN BY A. GUAN		2608 TEMPLE HEIGHTS DR.	
CHECKED BY P. BLAYD		OCEANSIDE, CA. 92056-3512 (760) 724-5300	
DRAWING APPROVAL P. BLAYD		LOWER CUTTER ASSY	
CONTRACTING			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE FRACTIONS DECIMALS ±.01 ANGLES ±.2°		SCALE NONE	SHEET 2 OF 2
REV	DATE CODE	DRWG. NO.	REV
B	07/10/16	647.7500	A